DR. A.P.J. ABDUL KALAM TECHNICAL UNIVERSITY LUCKNOW

Study & Evaluation Scheme with Syllabus
For
B.Tech. Second Year
(Mechanical Engineering/ Production Engineering, Industrial & Production Engineering, Mechanical & Industrial Engineering, Manufacturing Technology, Automobile Engineering, Aeronautical Engineering)
On
Choice Based Credit System

(Effective from the Session: 2017-18)

2nd Year III-SEMESTER

S. No.	Subject Code	Subject Name	L-T-P	Th/Lab ESE	Sessional		Total	Credit
					CT	TA		
1.	RAS301/ ROE031 to 036, 038, 039	Mathematics-III/ Science Based OE	3-1-0	70	20	10	100	4
2.	RVE301/ RAS302	Universal Human Values & Professional Ethics / Environment & Ecology	3-0-0	70	20	10	100	3
3.	RCE303	Fluid Mechanics	3-0-0	70	20	10	100	3
4.	RME301	Material Science	3-0-0	70	20	10	100	3
5.	RME302	Thermodynamics	3-1-0	70	20	10	100	4
6.	RME303	Mechanics of Solids	3-0-0	70	20	10	100	3
7.	RCE353	Fluid Mechanics Lab	0-0-2	50	30	20	100	1
8.	RME351	Material Science & Testing Lab	0-0-2	50	30	20	100	1
9.	RME352	Thermodynamics Lab	0-0-2	50	30	20	100	1
10.	RME353	Computer Aided Machine Drawing–I Lab	0-0-2	50	30	20	100	1
11.	RME101*	Elements of Mechanical Engineering*	3-1-0	70	20	10	100*	--
12.	RCE151*	Computer Aided Engineering Graphics*	0-0-3	50	30	20	100*	--
TOTAL							**1000**	**24**

CT: Class Test **TA**: Teacher Assessment **L/T/P**: Lecture/ Tutorial/ Practical

***B.Tech. IInd year lateral entry students belonging to B.Sc. Stream, shall clear the subjects RCE151/RCE251 and RME101/201 of the first year Engineering Programme along with the second year subjects.**

Science Based Open Electives:

a. ROE031/ROE041 Introduction to soft computing
b. ROE032/ROE042 Nano Science
c. ROE033/ROE043 Laser System and Application
d. ROE034/ROE044 Space Science
e. ROE035/ROE045 Polymer Science & Technology
f. ROE036/ROE046 Nuclear Science
g. ROE038/ROE048 Discrete Mathematics
h. ROE039/ROE049 Applied Linear Algebra

2nd Year IV-SEMESTER

S. No.	Subject Code	Subject Name	L-T-P	ESE Marks	Sessional		Total	Credit
					CT	TA		
1.	ROE041 to 046, 048, 049/ RAS401	Science Based OE/ Mathematics-III	3-1-0	70	20	10	100	4
2.	RAS402/ RVE401	Environment & Ecology/ Universal Human Values & Professional Ethics	3-0-0	70	20	10	100	3
3.	REE409	Electrical Machines & Controls	3-0-0	70	20	10	100	3
4.	RME401	Measurement and Metrology	3-0-0	70	20	10	100	3
5.	RME402	Manufacturing Science & Technology-I	3-0-0	70	20	10	100	3
6.	RME403	Applied Thermodynamics	3-1-0	70	20	10	100	4
7.	REE459	Electrical Machines and Controls Lab	0-0-2	50	30	20	100	1
8.	RME451	Measurement and Metrology Lab	0-0-2	50	30	20	100	1
9.	RME452	Manufacturing Science & Technology–I Lab	0-0-2	50	30	20	100	1
10.	RME453	Computer Aided Machine Drawing-II Lab	0-0-2	50	30	20	100	1
11.	RME201*	Elements of Mechanical Engineering*	3-1-0	70	20	10	100*	--
12.	RCE251*	Computer Aided Engineering Graphics*	0-0-3	50	30	20	100*	--
TOTAL							**1000**	**24**

CT: Class Test **TA**: Teacher Assessment **L/T/P**: Lecture/ Tutorial/ Practical

***B.Tech. IInd year lateral entry students belonging to B.Sc. Stream, shall clear the subjects RCE151/RCE251 and RME101/201 of the first year Engineering Programme along with the second year subjects.**

NOTE: Practical summer training-1 of 4-weeks after IV semester or Minor fabrication project will be evaluated in VII semester.

Science Based Open Electives:

a. ROE031/ROE041 Introduction to soft computing
b. ROE032/ROE042 Nano Science
c. ROE033/ROE043 Laser System and Application
d. ROE034/ROE044 Space Science
e. ROE035/ROE045 Polymer Science & Technology
f. ROE036/ROE046 Nuclear Science
g. ROE038/ROE048 Discrete Mathematics
h. ROE039/ROE049 Applied Linear Algebra

RME301: MATERIAL SCIENCE

UNIT I

Introduction: Importance of materials, historical perspective, Future aspects of engg. materials.

Crystal Structure: brief on BCC, FCC and HCP Structures, coordination number and atomic packing factors. Bravais lattices, Miller indices, crystal imperfections-point line and surface imperfections. Atomic Diffusion: Phenomenon, Ficks laws of diffusion, factors affecting diffusion.

Ferrous and non- ferrous materials: Properties, Composition and uses of Grey cast iron, malleable iron, SG iron and steel, copper alloys-brasses and bronzes, Aluminium alloys. Introduction to BIS & ASTM codes and practice on material and testing.

UNIT II

Mechanical Behaviour: Stress-strain diagram showing ductile and brittle behaviour of materials, mechanical properties in plastic range, yield strength off set yield strength, ductility, ultimate tensile strength, toughness, Plastic deformation of single crystal by slip and twinning, Hardness Tests.

Fracture Creep Fatigue: Fracture: Type I, Type II and Type III. Creep: Description of the phenomenon with examples. Three stages of creep, creep properties, stress relaxation. Fatigue: Types of fatigue loading with examples, Mechanism of fatigue, fatigue properties, fatigue testing and S-N diagram.

UNIT III

Solidification: Mechanism of solidification, Homogenous and Heterogeneous nucleation, crystal growth, cast metal structures. Phase Diagram I: Solid solutions Hume Rothary rule, substitutional and interstitial solid solutions, intermediate phases, Gibbs phase rule.

Phase Diagram: Construction of equilibrium diagrams involving complete and partial solubility, lever rule. Iron carbon equilibrium diagram description of phases, solidification of steels and cast irons, invariant reactions.

UNIT IV

Heat Treating of Metals: TTT curves, continuous cooling curves, annealing and its types. Normalizing, hardening, tempering, mastempering, austempering, hardenability, surface hardening methods like carburizing, cyaniding, nitriding, flame hardening and induction hardening, age hardening of aluminium-copper alloys.

Comparative study of microstructure of various Ferrous, nonferrous metals and alloys.

UNIT V

Composite materials: Definition, classification, types of matrix materials & reinforcements, fundamentals of production of FRP's and MMC's advantages and application of composites.

Ceramics: Structure types and properties and applications of ceramics. Mechanical/ Electrical behavior and processing of Ceramics.

Plastics: Various types of polymers/ plastics and its applications. Mechanical behaviour and processing of plastics, Future of plastics. Introduction to Smart materials & Nano-materials and their potential applications.

Books and References:

1. Callisters Materials Science and Engineering, by William D. Callister, Jr, (Adopted by R. Balasubramaniam), Wiley India Pvt. Ltd.

2. Elements of Material Science & Engineering by Van Vlack, Pearson
3. Material Science and Engineering by Smith, Hashemi and Prakash, MCGRAW HILL INDIA
4. The Science and Engineering of materials, by Askeland & Balani, Cengage Learning
5. Introduction to Materials Science for Engineers by Shackelford, Pearson
6. Material Science by Narula, MCGRAW HILL INDIA.
7. Materials Science and Engineering - A First Course by Raghavan, PHI
8. Material Science and Engineering Properties by Gilmore, Cengage Learning
9. Material Science for Engineering Students by Fischer, Academic Press
10. Technology of Engineering materials by Philip and Bolton, Butterworth-Heinamann

RME302: THERMODYNAMICS

UNIT I

Review of Fundamental Concepts and Definitions: Introduction- Basic Concepts: System, Control Volume, Surrounding, Boundaries, Universe, Types of Systems, Macroscopic and Microscopic viewpoints, Concept of Continuum, Thermodynamic Equilibrium, State, Property, Process, Exact & Inexact Differentials, Cycle Reversibility Quasi – static Process, Irreversible Process, Causes of Irreversibility Energy and its forms, Work and heat (sign convention), Gas laws, Ideal gas, Real gas, Law of corresponding states, Dalton's law, Amagat's law, Property of mixture of gases. **Zeroth law of thermodynamics:** Concept of Temperature and its' measurement, Temperature scales.

First law of thermodynamics: Thermodynamic definition of work, Displacement work and flow work, Displacement work for various non flow processes, Joules' experiment, First law analysis for closed system (non flow processes), Internal energy and enthalpy. Limitations of first law of thermodynamics, PMM-I. Steady flow systems and their analysis, Steady flow energy equation, Boilers, Condensers, Turbine, Throttling process, Pumps etc. Analysis of unsteady processes such as filling and evacuation of vessels with and without heat transfer.

UNIT II

Second law of thermodynamics: Thermal reservoirs, Energy conversion, Heat engines, Efficiency, Reversed heat engine, Heat pump, Refrigerator, Coefficient of Performance, Kelvin Planck and Clausius statement of second law of thermodynamics, Equivalence of the two statements. Reversible and irreversible processes, Carnot cycle and Carnot engine, Carnot theorem and it's corollaries, Thermodynamic Temperature Scale, PMM-II.

Entropy : Clausius inequality, Concept of Entropy, Entropy change of pure substance in different thermodynamic processes, Tds equation, Principle of entropy increase, T-S diagram, Statement of the third law of thermodynamics.

UNIT III

Availability and Irreversibility: Available and unavailable energy, Availability and Irreversibility, Second law efficiency, Helmholtz & Gibb's function.

Thermodynamic relations: Conditions for exact differentials. Maxwell relations, Clapeyron equation, Joule-Thompson coefficient and Inversion curve. Coefficient of volume expansion, Adiabatic and Isothermal compressibility.

UNIT IV

Properties of steam and Rankine cycle: Pure substance, Property of Pure Substance (steam), Triple point, Critical point, Saturation states, Sub-cooled liquid state, Superheated vapour state, Phase transformation process of water, Graphical representation of pressure, volume and temperature, P-T, P-V and P-h diagrams, T-S and H-S diagrams, use of property diagram, Steam-Tables &Mollier chart, Dryness factor and it's measurement, processes involving steam in closed and open systems. Simple Rankine cycle.

Air-water vapour mixture and Psychrometry: Psychometric terms and their definitions, Psychometric chart, Different Psychometric processes and their representation on Psychometric chart.

UNIT V

Refrigeration Cycles: Reversed Carnot Cycle for gas and vapour. Refrigeration capacity, unit of refrigeration.Air Refrigeration cycles; Reversed Brayton Cycle and Bell Coleman Cycle. Vapour compression refrigeration cycle; simple saturated cycle and actual vapour compression refrigeration cycle. Analysis of cycles, effect of superheating, sub-cooling and change in evaporator and condenser pressure on performance of vapour compression refrigeration cycle. Refrigerants; their classification and desirable properties. Vapour absorption refrigeration system.

Books and References:

1. Basic and Applied Thermodynamics by PK Nag, MCGRAW HILL INDIA
2. Thermodynamics for Engineers by Kroos & Potter, Cengage Learning
3. Thermodynamics by Shavit and Gutfinger, CRC Press.
4. Thermodynamics- An Engineering Approach by Cengel, MCGRAW HILL INDIA.
5. Basic Engineering Thermodynamics, Joel, Pearson.
6. Fundamentals of Engineering Thermodynamics by Rathakrishnan, PHI.
7. Engineering Thermodynamics by Dhar, Elsevier.
8. Engineering Thermodynamics by Onkar Singh, New Age International.
9. Engineering Thermodynamics by CP Arora.
10. Engineering Thermodynamics by Rogers, Pearson.
11. Fundamentals of Engineering Thermodynamics by Moran, Shapiro, Boettner, & Bailey, John Wiley.
12. Engineering Thermodynamics by Mishra, Cengage Learning
13. Refrigeration and Air Conditioning by C P Arora, MCGRAW HILL INDIA

RME303: MECHANICS OF SOLIDS

UNIT I

Compound stress and strains: Introduction, normal stress and strain, shear stress and strain, stresses on inclines sections, strain energy, impact loads and stresses, state of plane stress, principal stress and strain, maximum shear stress, Mohr's stress circle, three dimensional state of stress & strain, equilibrium equations, generalized Hook's law, theories of failure. Thermal Stresses.

UNIT II

Stresses in Beams: Pure Bending**,** normal stresses in beams, shear stresses in beams due to transverse and axial loads, composite beams.

Deflection of Beams: Equation of elastic curve, cantilever and simply supported beams, Macaulay's method, area moment method, fixed and continuous beams
Torsion: Torsion, combined bending & torsion of solid & hollow shafts, torsion of thin walled tubes.

UNIT III

Helical and Leaf Springs: Deflection of springs by energy method, helical springs under axial load and under axial twist (respectively for circular and square cross sections) axial load and twisting moment acting simultaneously both for open and closed coiled springs, laminated springs.
Columns and Struts: Buckling and stability, slenderness ratio, combined bending and direct stress, middle third and middle quarter rules, struts with different end conditions, Euler's theory for pin ended columns, effect of end conditions on column buckling, Ranking Gordon formulae, examples of columns in mechanical equipments and machines.

UNIT IV

Thin cylinders & spheres: Introduction, difference between thin walled and thick walled pressure vessels, Thin walled spheres and cylinders, hoop and axial stresses and strain, volumetric strain.
Thick cylinders:
Radial, axial and circumferential stresses in thick cylinders subjected to internal or external pressures, compound cylinders, stresses in rotating shaft and cylinders, stresses due to interference fits.

UNIT V

Curved Beams: Bending of beams with large initial curvature, position of neutral axis for rectangular, trapezoidal and circular cross sections, stress in crane hooks, stress in circular rings subjected to tension or compression.
Unsymmetrical Bending: Properties of beam cross-section, slope of neutral axis, stress and deflection in unsymmetrical bending, determination of shear center and flexural axis (for symmetry about both axis and about one axis) for I-section and channel section.

Books and References:

1. Mechanics of Materials by Hibbeler, Pearson.
2. Mechanics of material by Gere, Cengage Learning
3. Mechanics of Materials by Beer, Jhonston, DEwolf and Mazurek, MCGRAW HILL INDIA
4. Strength of Materials by Pytel and Singer, Harper Collins
5. Strength of Materials by Ryder, Macmillan.
6. Strength of Materials by Timoshenko and Yσungs, East West Press.
7. Introduction to Solid Mechanics by Shames, Pearson
8. Mechanics of material by Pytel, Cengage Learning
9. An Introduction to Mechanics of Solids by Crandall, MCGRAW HILL INDIA
10. Strength of Materials by Jindal, Pearson Education
11. Strength of Material by Rattan, MCGRAW HILL INDIA
12. Strength of Materials by Basavajaiah and Mahadevappa, University Press.

RME351: MATERIALS SCIENCE AND TESTING LAB

In this lab Experiments on Material Science and Experiments on Material Testing are to be conducted as given below:

(A). Experiments on Material Science (at least 5 of the following):

1. Preparation of a plastic mould for small metallic specimen.
2. Preparation of specimen for micro structural examination-cutting, grinding, polishing, etching.
3. Determination of grain size for a given specimen.
4. Comparative study of microstructures of different specimens of different materials (mild steel, gray C.I., brass, copper etc.)
5. Experiments on heat treatment such as annealing, normalizing, quenching, case hardening and comparison of hardness before and after heat treatment.
6. Material identification of, say, 50 common items kept in a box.
7. Experiment on Faraday's law of electrolysis.
8. Study of corrosion and its effects.
9. Study of microstructure of welded component and HAZ. Macro & micro examination of the welded specimen.
10. Study of Magnetic/ Electrical/Electronic materials.

(B) Experiments on Material Testing (at least 5 of the following):

1. Strength test of a given mild steel specimen on UTM with full details and stress versus strain plot on the machine.
2. Other tests such as shear, bend tests on UTM.
3. Impact test on impact testing machine like Charpy, Izod or both.
4. Hardness test of given specimen using Rockwell and Vickers/Brinell testing machines.
5. Spring index test on spring testing machine.
6. Fatigue test on fatigue testing machine.
7. Creep test on creep testing machine.
8. Experiment on deflection of beam, comparison of actual measurement of deflection with dial gauge to the calculated one, and or evaluation of young's modulus of beam.
9. Torsion test of a rod using torsion testing machine.
10. Study of NDT (non-destructive testing) methods like magnetic flaw detector, ultrasonic flaw detector, eddy current testing machine, dye penetrant tests.

RME352: THERMODYNAMICS LAB

Minimum 10 experiments out of following;

1. Study of Fire Tube boiler
2. Study of Water Tube boiler
3. Study and working of Two stroke petrol Engine
4. Study and working of Four stroke petrol Engine
5. Determination of Indicated H.P. of I.C. Engine by Morse Test
6. Prepare the heat balance sheet for Diesel Engine test rig
7. Prepare the heat balance sheet for Petrol Engine test rig
8. Study and working of two stroke Diesel Engine
9. Study and working of four stroke Diesel Engine.
10. Study of Velocity compounded steam turbine
11. Study of Pressure compounded steam turbine
12. Study of Impulse & Reaction turbine
13. Study of steam Engine model.
14. Study of Gas Turbine Model
15. Any other suitable experiment(s) on thermodynamics

RME353: COMPUTER AIDED MACHINE DRAWING-I LAB

Introduction (1 drawing sheets)
Introduction, classification of machine drawings, principles of drawing, conventional representation of machine components and materials, lines, types of lines, dimensioning types, lines and rules of dimensioning.

Orthographic Projections (3 drawing sheets)
Introduction to orthographic projection, concept of first angle and third angle projection, drawing of simple machine elements in first angle projection, missing line problems, principle of visualization of objects, sectional views, full and half sectional views, auxiliary views.

Fasteners (2 drawing sheets)
Temporary and permanent fasteners, thread nomenclature and forms, thread series, designation, representation of threads, bolted joints, locking arrangement of nuts, screws, washers, foundation bolts etc., keys, types of keys, cotter and knuckle joints.

Riveted joints (1 drawing sheet)
Introduction, rivets and riveting, types of rivets, types of riveted joints, drawing of boiler joints etc.

Assembly drawing (2 drawing sheets)
Introduction to assembly drawing, drawing assembly drawing of simple machine elements like rigid or flexible coupling, muff coupling, plummer block, footstep bearing, bracket etc.

Free hand sketching (1 drawing sheet**)**
Introduction, Need for free hand sketching, Free hand sketching of foundation bolts, studs, pulleys, couplings etc.

Computer aided drafting (1 drawing**)**
Introduction to computer aided drafting; advantages and applications of CAD, concepts of computer aided 2D drafting using any drafting software like AutoCAD, Solid Edge, Draft Sight etc., basic draw and modify commands, making 2D drawings of simple machine parts.

Books and References:

1. Fundamentals of Machine Drawing by Sadhu Singh & Shah, PHI
2. Engineering Drawing by Bhat, & Panchal, Charotar Publishing House
3. Machine Drawing with AutoCAD by Pohit and Ghosh, Pearson
4. Machine Drawing-KL Narayana, P Kannaiah, KV Reddy, New Age
5. Machine Drawing, N. Siddeshswar, P Kannaiah, VVS Shastry, Tata McGraw Hill
6. Engineering Drawing, Pathak, Wiley
7. Textbook of Machine Drawing, K C John, PHI
8. AutoCAD 2014 for Engineers & Designers, Bhatt, WILEY
9. Engineering Graphics with AutoCAD, Bethune, PHI

REE409: ELECTRICAL MACHINES & CONTROLS

UNIT I

Single phase Transformer: Efficiency Voltage regulation, O.C.& S.C. Tests. **Three Phase Transformer:** Three phase transformer connections, 3-phase to 2-phase or 6-phase connections and their applications. **Auto Transformer:** Volt- Amp relations, efficiency, advantages & disadvantages, applications. **D.C. Motors:** Concept of starting, speed control, losses and efficiency.

UNIT II

Three phase Induction Motor: Construction, equivalent circuit, torque equation and torque-slip characteristics, speed control. **Alternator:** Construction, e.m.f. equation, Voltage regulation and its determination by synchronous impedance method. **Synchronous Motor:** Starting, effect of excitation on line current (V-curves), synchronous condenser. **Servo Motor:** Two phase A.C. servo motor & its application.

UNIT III

Modeling of Mechanical System: linear mechanical elements, force-voltage and force current analogy, electrical analog of simple mechanical systems; concept of transfer function & its determination for simple systems. **Control System:** Open loop & closed loop controls, servo mechanisms; concept of various types of system. **Signals:** Unit step, unit ramp, unit impulse and periodic signals with their mathematical representation and characteristics**.**

UNIT IV

Time Response Analysis: Time response of a standard second order system and response specifications, steady state errors and error constants. **Stability:** Concept and types of stability, Routh Hurwitz Criterion and its application for determination of stability, limitations; Polar plot, Nyquist stability Criterion and assessment of stability.

UNIT V

Root Locus Techniques: Concept of root locus, construction of root loci. **Frequency Response Analysis:** Correlation between time and frequency responses of a second order system; Bode plot, gain margin and phase margin and their determination from Bode and Polar plots. **Process control:** Introduction to P, PI and PID controllers their characteristics, representation and applications.

Text and Reference Books:

1. IJ Nagrath & D. P. Kothari, “Electrical machines” Tata McGraw Hill.
2. BR Gupta & Vandana Singhal, “Fundamentals of Electrical Machines”, New Age International.
3. K. Ogata, “Modern Control Engineering” Prentice Hall of India.
4. BC Kuo, “Automatic Control systems.” Wiley India Ltd.
5. Irvin L. Kosow, “Electric Machinery and Transformers” Prentice Hall of India.
6. D. Roy Choudhary, “Modern Control Engineering” Prentice Hall of India.
7. M. Gopal, Control Systems: Principles and Design” Tata McGraw Hill.

RME401: MEASUREMENT AND METROLOGY

UNIT I

Mechanical Measurements: Introduction to measurement and measuring instruments. General concept–Generalized measurement system and its elements-Unit sand standards-measuring instruments: sensitivity, stability, range, accuracy and precision-static and dynamic response- repeatability-systematic, Source of error, statistical analysis of error and random errors- correction, calibration. Dimensional and geometric tolerance

Sensors and Transducers: Types of sensors, types of transducers and their characteristics.

UNIT II

Time Related Measurements: Stroboscope, frequency measurement by direct comparison. Measurement of displacement

Measurement of Pressure: Gravitational, directing acting, elastic and indirect type pressure transducers. Measurement of very low pressures (high vacuum).

Strain Measurement: Types of strain gauges and their working, strain gauge circuits, temperature compensation. Strain rosettes, calibration.

UNIT III

Flow Measurement: Hot Wire Anemometry, Laser Doppler Velocimetry, Rotameter

Temperature Measurement: Thermometers, bimetallic thermocouples, thermistors and pyrometers.

Measurements of Force, Torque: Different types of load cells, elastic transducers, pneumatic & hydraulic systems. Seismic instruments

Measurements of Acceleration, and Vibration: Accelerometers vibration pickups and decibel meters, vibrometers.

UNIT IV

Coordinate measuring machine (CMM): Need, constructional features and types,

Metrology and Inspection: Standards of linear measurement, line and end standards. Interchange ability and standardization. Linear and angular measurements devices and systems **Comparators:** Sigma, Johansson's Microkrator. Limit gauges classification, Taylor's Principle of Gauge Design.

UNIT-V

Limits, Fits &Tolerance and Surface roughness: Introduction to Limits, Fits, Tolerances and IS standards, Limit-gauges, and surface-roughness. Measurement of geometric forms like straightness, flatness, roundness. Tool makers microscope, profile projector, autocollimator.

Interferometry: principle and use of interferometry, optical flat. Measurement of screw threads and gears. Surface texture: quantitative evaluation of surface roughness and its measurement.

Books and References:

1. Experimental Methods for Engineers by Holman, MCGRAW HILL INDIA
2. Mechanical Measurements by Beckwith, Pearson
3. Principles of Measurement Systems by Bentley, Pearson
4. Metrology of Measurements by Bewoor and Kulkarni, MCGRAW HILL INDIA
5. Measurement Systems, Application Design by Doeblein, MCGRAW HILL INDIA
6. Hume KJ, "Engineering Metrology", MacDonald and Co
7. Jain, RK, "Engineering Metrology" Khanna Publishers
8. Jain, R.K., "Mechanical Measurement" Khanna Publishers
9. Gupta SC, Engineering Metrology, Dhanpat Rai Publications

RME402: MANUFACTURING SCIENCE & TECHNOLOGY-I

UNIT I

Introduction: Importance of manufacturing. Economic & technological considerations in manufacturing. Classification of manufacturing processes. Materials & manufacturing processes for common items. **Metal Forming Processes**: Elastic & plastic deformation, yield criteria (Mises' and Tresca's). Hot working versus cold working. Analysis (equilibrium equation method) of Forging process for load estimation with sliding friction, sticking friction and mixed condition for slab and disc. Work required for forging, Hand, Power, Drop Forging.

UNIT II

Metal Forming Processes (continued): Analysis of Wire/strip drawing and maximum-reduction, Tube drawing, Extrusion and its application. Condition for Rolling force and power in rolling. Rolling mills & rolled-sections. Design, lubrication and defects in metal forming processes.

UNIT III

Sheet Metal working: Presses and their classification, Die & punch assembly and press work methods and processes. Cutting/Punching mechanism, Blanking vs. Piercing. Compound vs. Progressive die. Flat-face vs Inclined-face punch and Load (capacity) needed. Analysis of forming process like cup/deep drawing. Bending & spring-back.

UNIT IV

Casting (Foundry): Basic principle & survey of casting processes. Types of patterns and allowances. Types and properties of moulding sand, sand testing. Elements of mould and design considerations, Gating, Riser, Runnes, Core. Solidification of casting, Sand casting, defects & remedies and inspection. Cupola furnace. Die Casting, Centrifugal casting, Investment casting, Continuous casting, CO_2 casting and Stir casting etc.

UNIT V

Unconventional Metal forming processes: Unconventional metal forming or High Energy Rate Forming (HERF) processes such as explosive forming, electromagnetic, electro-hydraulic forming. **Powder Metallurgy**: Introduction to Powder metallurgy manufacturing process. Application and, advantages. **Jigs & Fixtures**: Locating & Clamping devices & principles. Jigs and Fixtures and its applications. **Manufacturing of Plastic components**: Review of plastics, and its past, present & future uses. Injection moulding. Extrusion of plastic section. Welding of plastics. Future of plastic & its applications. Resins & Adhesives.

Books and References :

1. Manufacturing Science by Ghosh and Mallik
2. Production Engg. Science by PC Pandey
3. Manufacturing Engineering & Technology by Kalpakjian, Pearson
4. Manufacturing Technology by P.N. Rao., MCGRAW HILL INDIA
5. Manufacturing Processes by Lindberg, Pearson.
6. Manufacturing Processes foe Engineering materials by Kalpakjian, Pearson
7. Materials and Manufacturing by Paul Degarmo.
8. Manufacturing Processes by Kaushish, PHI
9. Principles of Foundry Technology, Jain, MCGRAW HILL INDIA
10. Production Technology by RK Jain

EME403: APPLIED THERMODYNAMICS

UNIT I

Gas power cycle: Air Standard cycles: Carnot, Otto, Diesel, Dual and Stirling cycles, P-V and T-S diagrams, description, efficiencies and mean effective pressures, Comparison of Otto, Diesel and dual cycles.

I.C. Engine: Testing of two stroke and four stroke SI and CI engines for performance Related numerical problems, heat balance, Motoring Method, Willian's line method, swinging field dynamometer, Morse test.

UNIT II

Vapour Power cycles: Rankine cycle, effect of pressure and temperature on Rankine cycle, Reheat cycle, Regenerative cycle, Feed water heaters, Binary vapour cycle, Combined cycles, Cogeneration.

Fuels and Combustion: Combustion analysis, heating values, air requirement, Air/Fuel ratio, standard heat of reaction and effect of temperature on standard heat of reaction, heat of formation, Adiabatic flame temperature.

UNIT III

Boilers: Classifications and working of boilers, boiler mountings and accessories, Draught and its calculations, air pre heater, feed water heater, super heater. Boiler efficiency, Equivalent evaporation. Boiler trial and heat balance.

Condenser: Classification of condenser, air leakage, condenser performance parameters.

UNIT IV

Steam and Gas Nozzles: Flow through Convergent and convergent-divergent nozzles, variation of velocity, area and specific volume, Choked flow, throat area, Nozzle efficiency, Off design operation of nozzle, Shock waves stationary normal shock waves, Effect of friction on nozzle, Super saturated flow.

Steam Turbines : Classification of steam turbine, Impulse and Reaction turbines, Staging, Stage and Overall efficiency, Reheat factor, Bleeding, Velocity diagram of simple and compound multistage impulse and reaction turbines and related calculations, work done, efficiencies of reaction, Impulse reaction turbines, state point locus, Losses in steam turbines, Governing of turbines, Comparison with steam engine.

UNIT V

Gas Turbine: Gas turbine classification, Brayton cycle, Principles of gas turbine, Gas turbine cycles with intercooling, reheat and regeneration and their combinations, Stage efficiency, Polytropic efficiency. Deviation of actual cycles from ideal cycles.

Jet Propulsion: Introduction to the principles of jet propulsion, Turbojet and turboprop engines and their processes, Principle of rocket propulsion, Introduction to Rocket Engine.

Books and References:

1. Basic and Applied Thermodynamics by P.K. Nag, MCGRAW HILL INDIA
2. Applied thermodynamics by Onkar Singh, New Age International
3. Applied Thermodynamics for Engineering Technologists by Eastop, Pearson Education
4. Applied Thermodynamics by Venkanna And Swati, PHI
5. Theory of Stream Turbine by WJ Kearton

6. Gas turbine Theory & Practice, by Cohen & Rogers, Addison Weslay Long man
7. Gas Turbine, by V. Ganeshan, Tata McGraw Hill Publishers.
8. Steam & Gas Turbine by R. Yadav, CPH Allahabad
9. Thermodynamics and Energy Systems Analysis, Borel and Favrat, CRC Press
10. Thermodynamics by Prasanna Kumar, Pearson
11. Thermal Engineering by Kulshrestha, Vikas Publishing.
12. Thermal Engg. By PL Ballaney, Khanna Publisher
13. Thermal Engg. By RK Rajput, Laxmi Publication

REE459: ELECTRICAL MACHINES & CONTROLS LAB

Note: To perform at least 7 experiments of Electrical Machines and 3 experiments of Control Systems

A. Electrical Machines

1. To obtain speed-torque characteristics and efficiency of a dc shunt motor by direct loading.
2. To obtain efficiency of a dc shunt machine by no load test.
3. To obtain speed control of dc shunt motor using (a) armature voltage control (b) field control.
4. To determine polarity and voltage ratio of single phase and three phase transformers.
5. To obtain efficiency and voltage regulation by performing O.C. and S.C. tests on a single phase transformer at full load and 0.8 p.f. loading.
6. To obtain 3-phase to 2-phase conversion using Scott connection.
7. To perform load test on a 3-phase induction motor and determine (a) speed- torque characteristics (b) power factor v/s line current characteristics.
8. To study speed control of a 3-phase induction motor using (a) Voltage Control (b) Constant (Voltage/ frequency) control.
9. To perform open circuit and short circuit test on a 3-phase synchronous machine and determine voltage regulation at full load and unity, 0.8 lagging and 0.8 leading power factor using synchronous impedance method.
10. To determine V-curve of a 3-phase synchronous motor at no load, half load and full load.

B. Control Systems:

1. To determine transient response of a second order system for step input for various values of constant ‘K’ using linear simulator unit and compare theoretical and practical results.
2. To study P, PI and PID temperature controller for an oven and compare their performance.
3. To determine speed – torque characteristics of an a.c. 2-phase servo motor.
4. To study and calibrate temperature using Resistance Temperature Detector(RTD)
5. To study dc servo position control system within P and PI configurations.
6. To study synchro transmitter and receiver system and determine output V/s input characteristics.
7. To study open loop and closed loop control of a dc separately excited motor.

RME451:MEASUREMENT & METROLOGY LAB

Minimum 8 experiments out of following (or such experiment) are to be performed:

1. Study the working of simple measuring instruments- Vernier calipers, micrometer, tachometer.
2. Measurement of effective diameter of a screw thread using 3 wire method.
3. Measurement of angle using sine bar & slip gauges. Study of limit gauges.
4. Study & angular measurement using level protector.
5. Adjustment of spark plug gap using feeler gauges.
6. Study of dial indicator & its constructional details.
7. Use of dial indicator to check a shape run use.
8. Use of dial indicator and V Block to check the circularity and plot the polar Graph.
9. Study and understanding of limits, fits & tolerances.
10. Experiment on measurement of pressure.
11. Study of temperature measuring equipments.
12. Measurement using Strain gauge.
13. Measurement of speed using stroboscope.
14. Experiment on measurement of flow.
15. Measurement of vibration/power.
16. Experiment on dynamometers.
17 To study the displacement using LVDT.

RME452 :MANUFACTURING TECHNOLOGY-I LAB

Minimum 8 experiments out of following (or such experiment) are to be performed:

1. Design of pattern for a desired casting (containing hole).
2. Pattern making with proper allowance.
3. Making a mould (with core) and casting.
4. Sand testing methods (at least one, such as grain fineness number determination)
5. Injection moulding with plastics
6. Forging - hand forging processes
7. Forging - power hammer study & operation
8. Tube bending with the use of sand and on tube bending m/c.
9. Press work experiment such as blanking/piercing, washer, making etc.
10. Wire drawing/extrusion on soft material.
11. Rolling-experiment.
12. Bending & spring back.
13. Powder metallurgy experiment.
14. Jigs & Fixture experiment.
15. Any other suitable experiment on manufacturing science / process / technique.

RME453: COMPUTER AIDED MACHINE DRAWING-II LAB

Note: All drawing conform to BIS Codes.

Introduction: Conventional representation of machine components and materials, Conventional representation of surface finish, Roughness number symbol, Symbols of Machine elements and welded joints. Classification of Drawings: Machine drawings, Production drawing, part drawing and assembly drawing. Introduction to detail drawing and bill of materials (BOM).

Limits, Fits and Tolerances: General aspects, Nominal size and basic dimensions, Definitions, Basis of fit or limit system, Systems of specifying tolerances, Designation of holes, Shafts and fits, Commonly used holes and shafts. List of Standard Abbreviation used.

Part Modeling: Introduction to part modeling of simple machine components using any 3D software (like CATIA, PRO E, UGNX, Autodesk Inventor or SOLIDWORKS) covering all commands/ features to develop a part model ***(Minimum 24 machine components need to be developed).***

Part Modeling & Assemblies of: Plummer Block Bearing, Machine Vice, Screw Jack, Engine Stuffing box, Lathe Tailstock, Feed Check Valve and Rams Bottom Safety Valve.

Books and References:

1. Textbook of Machine Drawing, K C John, PHI
2. Machine Drawing by K.R. Gopalakrishna, Subhas Stores.
3. A Textbook of Machine Drawing by PS Gill from S.K. Kataria & Sons
4. Machine Drawing-KL Narayana, P Kannaiah, KV Reddy, New Age publications
5. Engineering Graphics with AutoCAD, Bethune, PHI
6. Machine Drawing, N. Siddeshswar, P Kannaiah, VVS Shastry, Tata McGraw Hill
7. Fundamentals of Machine Drawing, Dr Sadhu Singh & P L Shah, Prantice Hall India
8. Autodesk Inventor by Examples, Sam Tikoo, Wiley